

§ 27.623

(i) A casting factor of 1.0 may be used; and

(ii) The castings must be inspected as provided in paragraph (d)(1) of this section for casting factors of "1.25 through 1.50" and tested under paragraph (c)(2) of this section.

[Doc. No. 5074, 29 FR 15695, Nov. 24, 1964, as amended by Amdt. 27-34, 62 FR 46173, Aug. 29, 1997]

§ 27.623 Bearing factors.

(a) Except as provided in paragraph (b) of this section, each part that has clearance (free fit), and that is subject to pounding or vibration, must have a bearing factor large enough to provide for the effects of normal relative motion.

(b) No bearing factor need be used on a part for which any larger special factor is prescribed.

§ 27.625 Fitting factors.

For each fitting (part or terminal used to join one structural member to another) the following apply:

(a) For each fitting whose strength is not proven by limit and ultimate load tests in which actual stress conditions are simulated in the fitting and surrounding structures, a fitting factor of at least 1.15 must be applied to each part of—

- (1) The fitting;
- (2) The means of attachment; and
- (3) The bearing on the joined members.

(b) No fitting factor need be used—

(1) For joints made under approved practices and based on comprehensive test data (such as continuous joints in metal plating, welded joints, and scarf joints in wood); and

(2) With respect to any bearing surface for which a larger special factor is used.

(c) For each integral fitting, the part must be treated as a fitting up to the point at which the section properties become typical of the member.

(d) Each seat, berth, litter, safety belt, and harness attachment to the structure must be shown by analysis, tests, or both, to be able to withstand the inertia forces prescribed in

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§ 27.561(b)(3) multiplied by a fitting factor of 1.33.

[Doc. No. 5074, 29 FR 15695, Nov. 24, 1964, as amended by Amdt. 27-35, 63 FR 43285, Aug. 12, 1998]

§ 27.629 Flutter.

Each aerodynamic surface of the rotorcraft must be free from flutter under each appropriate speed and power condition.

[Doc. No. 5074, 29 FR 15695, Nov. 24, 1964, as amended by Amdt. 27-26, 55 FR 8000, Mar. 6, 1990]

ROTORS

§ 27.653 Pressure venting and drainage of rotor blades.

(a) For each rotor blade—

(1) There must be means for venting the internal pressure of the blade;

(2) Drainage holes must be provided for the blade; and

(3) The blade must be designed to prevent water from becoming trapped in it.

(b) Paragraphs (a)(1) and (2) of this section does not apply to sealed rotor blades capable of withstanding the maximum pressure differentials expected in service.

[Amdt. 27-2, 33 FR 963, Jan. 26, 1968]

§ 27.659 Mass balance.

(a) The rotors and blades must be mass balanced as necessary to—

- (1) Prevent excessive vibration; and
- (2) Prevent flutter at any speed up to the maximum forward speed.

(b) The structural integrity of the mass balance installation must be substantiated.

[Amdt. 27-2, 33 FR 963, Jan. 26, 1968]

§ 27.661 Rotor blade clearance.

There must be enough clearance between the rotor blades and other parts of the structure to prevent the blades from striking any part of the structure during any operating condition.

[Amdt. 27-2, 33 FR 963, Jan. 26, 1968]

§ 27.663 Ground resonance prevention means.

(a) The reliability of the means for preventing ground resonance must be